

ADDITIONAL VALUE-ADDED Processing Capabilities

Taking your project to the next level with SANDMEYER STEEL COMPANY Additional Value-Added Processing Capabilities

Sandmeyer Steel Company offers the most comprehensive in-house plate processing capabilities of any Stainless Steel, Nickel Alloy, and Titanium plate and plate products supplier. We can supply virtually any near-net shape, profile, or configuration that you require.

Our state-of-the-art processing equipment provides cost-effective solutions in band saw, five-axis waterjet, laser, and high-definition plasma cut and beveled products.

Our in-house *Machinicut* expertise can produce any machined configuration up to 124" OD (3150mm) using turning, beveling, counterboring, surface, and gasket facing. Grooves, fine surfaces, and edge finishes are also available.

With our rapid rate speeds, our Quickmill Annihilator® Machining Center enables us to drill through tube sheets and stacked baffles up to 6" (152.4mm) thick and up to 95" OD (2413mm). We can also produce rolled and ASME code-welded rings in-house.

Additional Value-Added Processing Capabilities

In addition to our in-house processing capabilities, we can provide additional value-added processes and products. These expanded offerings assure Sandmeyer Steel Company will be your one-stop shop for specialty plate and welded specialty pipe, tubing, and structural shapes.

Grinding

Sandmeyer Steel offers surface and Blanchard grinding from our extensive inventory availability that is unmatched in this region.

Maximum Size: 72" (1829 mm) x 244" (6198 mm) *in any stock thickness*

Polishing

Sandmeyer Steel offers best-in-class application polishing of plate from .1875" to 6" thick, one or two sides.

Maximum Size: 14' (4.27 m) x 46' (14.02 m)

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|-----|---------------|
| #3: | 60 Ra Maximum |
| #4: | 30 Ra Maximum |
| #6: | 20 Ra Maximum |
| #7: | 3 Ra Maximum |

Guaranteed sanitary/pit-free/crevice-free upon request

Rolling and Forming

We offer a wide array of rolling and forming applications that can be applied to any of our plate forms: cylinder, pipe, angle, and square tube.

Maximum Size: 2.5" (63.5 mm) x 96" (2438 mm) x 120" (3048 mm)

X-Ray Services

Sandmeyer Steel offers U-Stamp code-welded rings conforming to ASME Section VIII to meet the unique needs of our customers.

Heat Treating

We offer heat treatment options for select grades of materials to meet your project requirements.

Maximum Size: 96" (2438 mm) x 279" (7087 mm) *in any stock thickness*

Machining

Sandmeyer Steel offers a full line of machining and drilling as part of our processing services.

Maximum Size: 130" (3302 mm)

MAO (Machined All Over): 125 RMS Finish Maximum

Learn More About Sandmeyer Steel Company

Visit our website www.SandmeyerSteel.com for a complete review of the Value-Added Plate Processing we can do for you as well as the most up-to-date Stainless Steel, Nickel Alloy, and Titanium Plate and Plate Products stock lists.



SANDMEYER STEEL COMPANY

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Providing Solutions, With Materials and Value Added Products, for Process Industries